

MONOBLOC CENTRIFUGAL PUMP BASED DIN 24255 SERIES MN

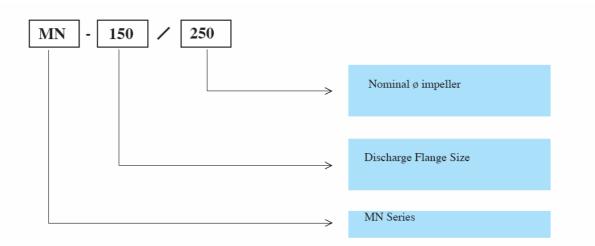




Side 2

- STUROteknikk

DESCRIPTION

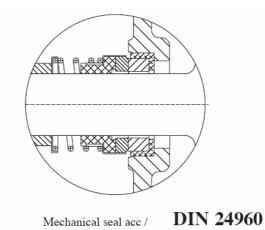


Materials

Part	Standard	Part										
Volute	Cast iron GG25/Bronze G-Cusn5ZnPb (Rg5).	Bronze	G-CuAl10Ni G-CuSn10Zn(Rg10)	Stainless steel	X5CrNiMo 18 10 Aisi-316							
Impeller	Cast iron GG25/Bronze G-Cusn5ZnPb (Rg5).	Bronze	G-CuSn10 G-CuAl10Ni G-CuSn10Zn(Rg10)	Stainless steel	X5CrNiMo 18 10 Aisi-316							
Shaft	Stainless Steel X-5CrNiMo 18 10 Aisi-316.											
Wear rings	Bronze G-CuSn10Pb10	Cast iron GG	-25	Stainless steel	X5CrNiMo 18 10 Aisi-316							

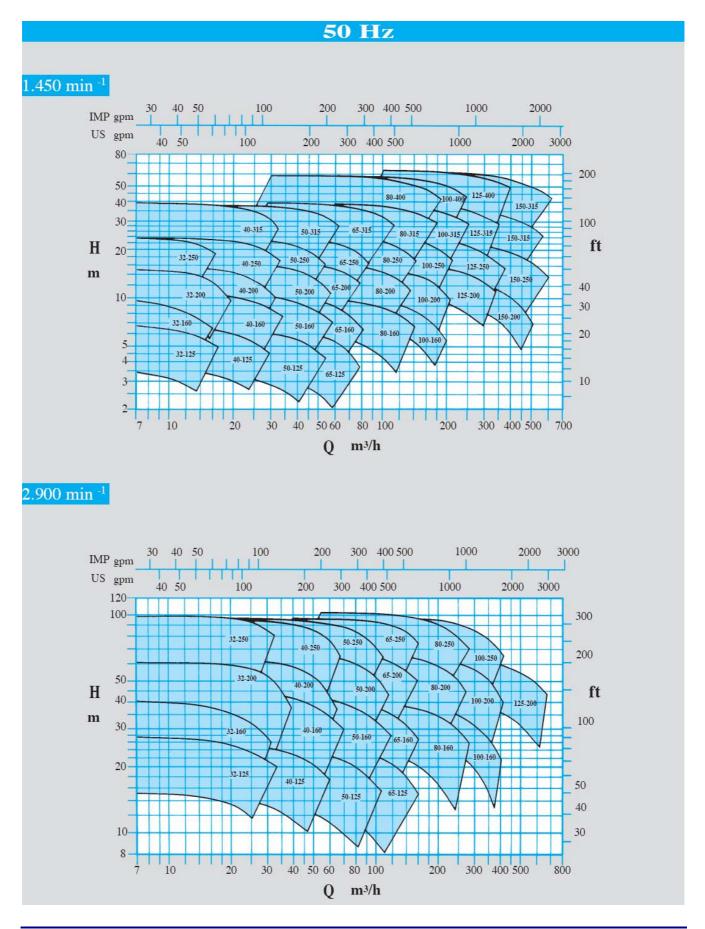
ADVANTAGES

- Low NPSH
- Simple assembly without alignment
- Easy dismantling
- Interchangeable acc/DIN 24255
- MOTOR IEC



STUROteknikk

PERFORMANCE GRAPHS

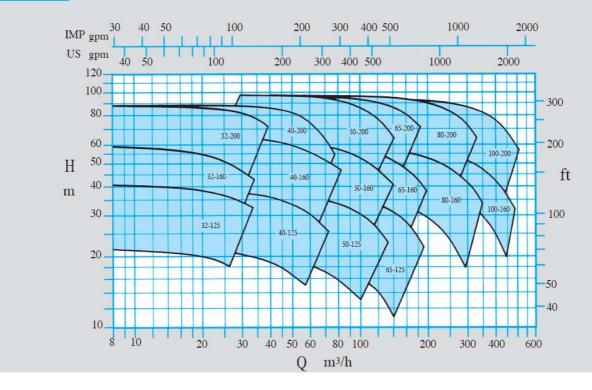


STUROteknikk

60 Hz 1.750 min -1
 IMP gpm
 40
 50
 60
 100
 200
 300
 400
 500
 1000
 2000
 3000

 US gpm
 50
 100
 200
 300
 400
 500
 1000
 2000
 3000
 80 - 200 150-400 125-400 100. 80-400 50**f**t 40 40-315 60-315 80-315 50-315 100-315 150-315 100 30-Н 32-250 80-250 80 40-250 m 20-- 60 150-250 40-20 50-200 60-20 32-200 50 125-2 100-200 - 40 40-160 32-160 10-50-160 - 30 60-160 80-160 100-10 8 6 32-125 - 20 40-125 50,125 65-125 5 4 700 3 20 40 50 60 80 100 200 300 400 500 700 30 10 O m³/h

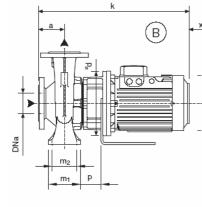
3.500 min ⁻¹

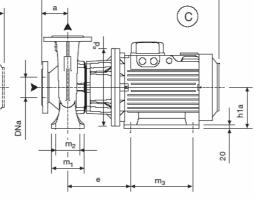


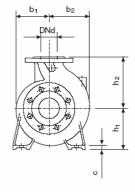


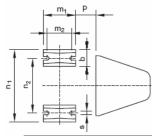
2900/3500 R.P.M. SERIES MN MONOBLOC EXECUTION

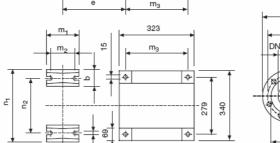
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DNa/DNd		
		DN /
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ada	\ød2	1

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DIN 2501, PN16														
DNa DNd	32	40	50	65	80	100								
d4	78	88	102	122	138	158								
К	100	110	125	145	160	180								
D	140	150	165	185	200	220								
N°	4	4	4	4	8	8								
d2	18	18	18	18	18	18								

Туре		Motor		DNa	Dnd	а	е	hl	h2	hla	ь	b1	b2	с	ml	m2	m3	n	nl	n2	s	x	d	k	
туре	KW	НР	Forma	Diva	Dilu	а	e	111	112	ша	U	01	02	c		m2	111.5	р		112	5	А	u		
	1,1	1,5	-					112	140	-	50	115	115	18	100	70	-	-	190	140	14	100	200	470	Ŧ
32/125	2,2	3	В	50	32	80	-	<u> </u>																505	Ļ
	4	5,5						170	140	-	100	115	115	18	100	70	-	90	290	240	14	100	250	555	t
32/160	2,2	3	в	50	32	80	_	132	160	-	50	115	125	18	100	70	-	- 90	240 340	190 290	14 14	100 100	200 250	505 555	t
52/100	4	5,5 7,5		50	32	80	-	162	160	-	100	115	125	18	100	70	-	110	340	290	14	100	300	650	Ŧ
22/200	4	5,5	в	50	22			160	180	-	50	125	145	18	100	70	-	90 110	240 240	190 190	14 14	100	250 300	555	‡
32/200	5,5-7,5 11-15	7,5-10 15-20		50	32	80	-	190	180	-	100	125	145	18	100	70	-	110	340	290	14	100	350	830	+
32/250	<u>5,5-7,5</u> 11-15	7,5-10 15-20	в	50	32	100	-	180 210	225	-	65	170 170	175	18	125	95	-	100	320	250	14	100	300	670 850	t
22,200	18,5	25						112	225 140	-	115 50	110	175	18 18	125 100	95 70	-	100	420 210	365 160	14 14	100 100	350 200	505	Ŧ
40/125	3	4	в	65	40	80	_											90	310	260	14	100	250	555	t
40,120	4 5,5-7,5	5,5 7,5-10	-					170	140	-	100	110	115	18	100	70	-	110	310	260	14	100	300	650	t
40/160	4 5,5-7,5	5,5 7,5-10	в	65	40	80	_	162	160	-	100	110	135	18	100	70	-	90 110	340 340	290 290	14 14	100	250 300	555 650	Ŧ
40/100	5.5-7.5	15						190 160	160 180	-	100 50	110 140	135 155	18 18	100 100	70 70	-	110	340 265	290	14 14	100	350 300	830 670	Ŧ
40/200	11-15	15-20	В	65	40	100	-	190	180	_	100	140	155	18	100	70	_	110	365	312	14	100	350	850	t
	18,5	25 15-20	в					210	225													100	350	850	t
40/250	18,5 22	25 30	C	65	40	100	335	180	225	- 180	115 65	165 165	180 180	18 18	125	95 95	241	100	420 320	365 250	14 14	100	350	895	f
	3 4	4						162	160	_	100	115	130	18	100	70		90	340	290	14	100	250	575	ŧ
50/125	5,5-7,5	7,5-10	В	65	50	100	-										-	110	340	290 290	14	100	300 350	670	#
50/160	5,5-7,5	15 7,5-10	в	65	50	100		190 160	160 180	-	100 50	115 120	130 150	18 18	100 100	70 70	-	110 110	340 265	212	14 14	100 100	300	850 670	+
50/100	11-15 11-15	15-20 15-20		05	50	100	-	190	180	-	100	120	150	18	100	70	-	110	365	312	14	100	350	850	+
50/200	18,5	25 30	B	65	50	100	- 335	190 180	200 200	- 180	100 100	140 140	170 170	18 18	100	70 70	- 241	110	365 365	312 312	14 14	100	350 350	850 895	ļ
	15	20	в				-	210	200	-	115	140	185	18	125	95	-	100	420	365	14	100	350	850	ţ
50/250	18,5 22	25 30	C	65	50	100	335	180	225	180	65	170	185	18	125	95	241	-	320	250	14	100	350	895	t
65/125	4 5,5-7,5	5,5 7,5-10	в	80	65	100	_	160	180	-	65	120	150	18	125	95	-	80 100	280 280	212 212	14	100	250 300	575 670	Ŧ
05/125	11-15	15-20 10				100		190 160	180 200	-	115 65	120 130	150 155	18 18	125 125	95 95	-	100 100	380 280	327 212	14 14	100 100	350 300	850 670	Ŧ
65/160	11-15	15-20	В	80	65	100	-	190	200	_	115	130	155	18	125	95	_	100	380	327	14	100	350	850	t
	18,5 22	25 30	С				335	180	200	180	115	130	155	18	125	95	241	-	380	327	14	100	350	895	t
65/200	15 18,5	20 25	В	80	65	100	-	210	225	-	115	155	180	18	125	95	-	100	420	365	14	140	350	850	F
00,200	22	30	C			100	335	180	225	180	65	155	180	18	125	95	241	-	320	250	14	140	350	895	ļ
65/250	18,5 22	25 30	B C	80	65	100	375	200 200	250 250	180	80 80	180 180	200 200	18 18	160 160	120 120	241	120	360 360	280 280	19 19	140 140	350 350	885 935	t
80/160	15	20 25	В	100	80	125	-	210	225	-	115	140	180	18	125	95	-	100	420	365	14	140	350	870	$\left \right $
	22 18,5	30 25	C B				335	180 180	225 250	180	65 65	140 160	180 190	18 18	125 125	95 95	241	- 135	320 360	250 280	14 19	140 140	350 350	920 910	Ŧ
80/200	22	30	С	100	80	125	375	180	250	180	65	160	190	18	125	95	241	-	360	280	19	140	350	960	+
100/160	18,5 22	25 30	B C	125	100	125	375	200 200	280 280	- 180	80 80	180 180	225 225	18 18	160 160	120 120	241	120	360 360	280 280	19 19	140 140	350 350	910 960	+

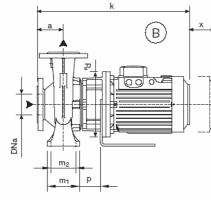
Subjet to alterations

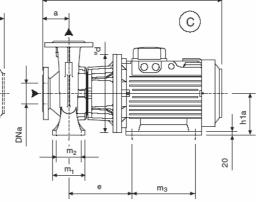
Ref. MN-061/1

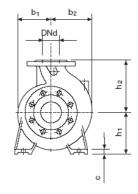


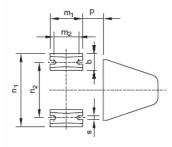
1450/1750 R.P.M. SERIES MN MONOBLOC EXECUTION

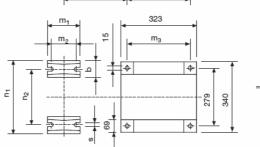
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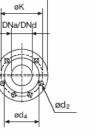












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DIN	25	01, 1	PN1	б
DNa DNd	32	40	50	65
d4	78	88	102	122
К	100	110	125	145
D	140	150	165	185
N°	4	4	4	4
d2	18	18	18	18

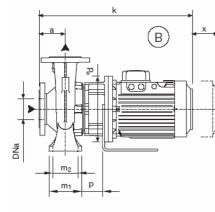
T		Motor		DNo	Dnd		_	hl	h2	hla	ь	bl	b2		ml	m2			1	n2			d	h	1
Туре	KW	HP	Forma	Diva	Dila	а	е	11	112	пта	D	01	02	с	mı	m2	m3	р	nl	n2	s	х	a	k	kg
32/125	0,37 0,55 0,75	0,5 0,75 1	В	50	32	80	-	112	140	-	50	115	115	18	100	70	-	-	190	140	14	100	200	445 470	35 38 40 37
32/160	0,37 0,55 0,75	0,5 0,75 1	в	50	32	80	-	132	160	-	50	115	125	18	100	70	-	-	240	190	14	100	200	445 470	37 40 40 40
32/200	0,75 1,1 1,5	1 1,5 2	в	50	32	80	-	160	180	-	50	125	145	18	100	70	-	-	240	190	14	100	200	470 505	40 42 45 55
32/250	2,2 1,1 1,5	3 1,5 2	В	50	32	100	_	180	225	-	65	170	175	18	125	95	-	90 -	240 320	190 250	14 14	100 100	250 200	555 525	63 65 75
40/125	2,2-3 0,37 0,55 0,75	3-4 0,5 0,75 1	в	65	40	80	_	112	140	-	50	110	115	18	100	70	-	90	320 210	250 160	14	100	250 200	575 445 470	75 42 45 45
40/160	1,1 0,55 0,75 1,1	1,5 0,75 1 1,5	в	65	40	80		132	160	-	50	110	135	18	100	70	-	_	240	190	14	100	200	505 470	42 45 50 43 45 47 50 60 55 57 60
40/100	1,5	2			70	00	_	160	160	-	100	110	135	18	100	70	-	90	240	190	14	100	250	505 555	50
40/200	0,75 1,1 1,5 2,2-3	1 1,5 2	в	65	40	100	_	160	180	-	50	140	155	18	100	70	-	-	265	212	14	100	200	490 525	55 57 60
	1,1	3-4 1,5																90 -	265 320	212 250	14 14	100 100	250 200	575 525	70 67
40/250	1,5 2,2-3 4	2 3-4 5,5	В	65	40	100	-	180	225	-	65	165	180	18	125	95	-	80	320	250	14	100	250	575	67 70 80 85
	3 4	4																115	345	280	14	100	250	640	110 115
40/315	5,5 7,5 11	7,5 10 15	В	65	40	125	-	225	250	-	65	195	205	18	125	95	-	135	345	280	14	100	300 350	740 910	110 115 120 130 160 47
50/125	0,37 0,55 0,75 1,1 1,5	0,5 0,75 1 1,5 2	в	65	50	100	-	132	160	-	50	115	130	18	100	70	-	-	240	190	14	100	200	465 490 525	47 50 52 55 60 50 55 60 70 55 60 70 75
50/160	0,75 1,1 1,5 2,2	1 1,5 2	в	65	50	100	-	160	180	-	50	120	150	18	100	70	-	- 90	265 265	212	14	100 100	200 250	490 525	50 55 60
	2,2 1,1 1.5	3																- 90	265	212	14	100	200	575 525	55
50/200	2,2-3	2 3-4 5,5	В	65	50	100	-	160	200	-	50	140	170	18	100	70	-	90	265	212	14	100	250	575	70 75
50/250	2,2-3	3-4 5,5	В	65	50	100	-	180	225	-	65	170	185	18	125	95	-	80	320	250	14	100	250	575	80 85
	5,5 4	7,5							<u> </u>									100	320 345	250 280	14 14	100 100	300 250	670 640	100 120
50/315	5,5 7,5 11	7,5 10 15	В	65	50	125	-	225	280	-	65	200	215	18	125	95	-	135	345	280	14	100	300 350	735 910	120 140 140 170

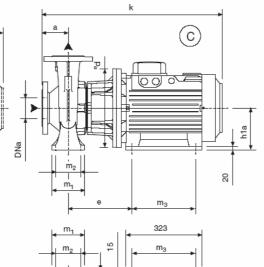
Subjet to alterations

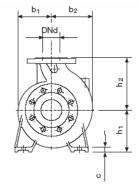
Ref. MN-061/2



1450/1750 R.P.M. SERIES MN MONOBLOC EXECUTION





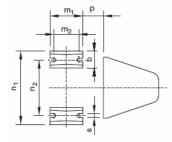


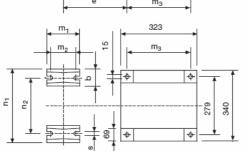
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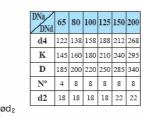
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DNa/DNd

ød4







DN 65, 80, 100, 150 ---> DIN 2501, PN16 DN 200 ---> DIN 2501, PN10

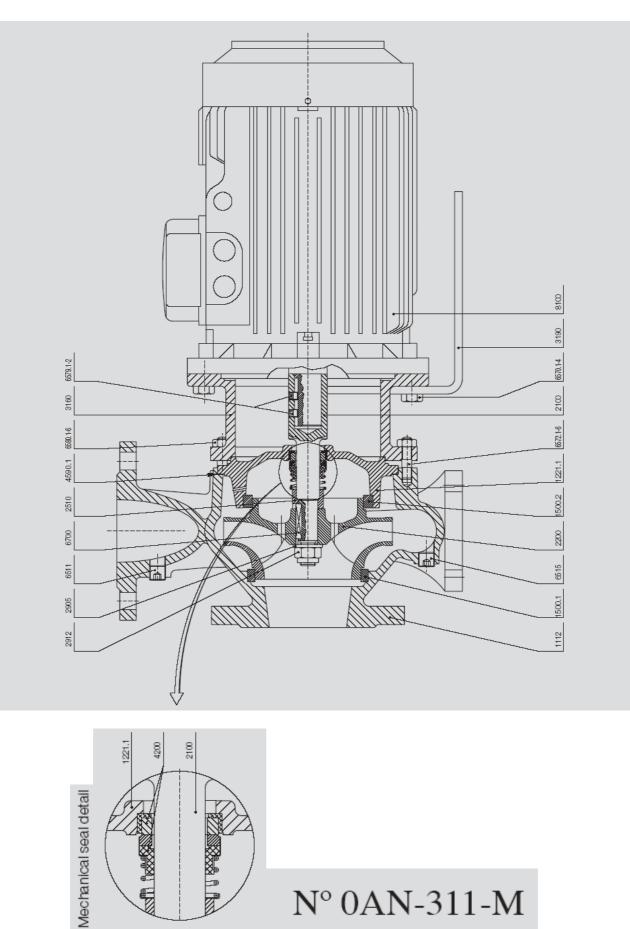
Туре		Motor		DNa	Dud			ы	h2	hla	ь	bl	b 2		1				1				d	1.	lic
Type	KW	НР	Forma	DINA	Dnd	a	e	hl	n2	hla	D	01	b2	c	ml	m2	m3	р	nl	n2	s	х	d	k	kg
65/125	0,55 0,75 1,1 1,5	0,7 1 1,5 2	в	80	65	100	-	160	180	-	65	120	150	18	125	95	-	-	280	212	14	100	200	490 525	47 50 52 55
65/160	2,2 1,1 1,5	3 1,5 2	в	80	65	100	_	160	200	_	65	130	155	18	125	95	_	80 -	280 280	212 212	14 14	100 100	250 200	575 525	70 52 55
	2,2-3 2,2-3	3-4 3-4]															80 80	280 320	212 250	14 14	100 140	250 250	575 575	70 85 90
65/200	4 5,5 3	5,5 7,5 4	В	80	65	100	-	180	225	-	65	155	180	18	125	95	-	100	320	250	14	140	300	670	100
65/250	4 5,5	5,5 7,5	в	80	65	100	-	200	250	-	80	180	200	20	160	120		100 120	360 360	280 280	19 19	140 140	250 300	615 710	95 100 120
65/315	7,5 5,5 7,5	10 7,5 10	в	80	65	125		225	280	_	80	210	230	20	160	120	_	120	400	315	19	140	300	735	130 125 135
05/515	11 15 1,5	15 20 2		80		125	-	225	200	-	60	210	250	20	100	120	-	- 120	320	250	19	140	350 200	910 550	165 185 65
80/160	2,2-3	3-4 5,5	В	100	80	125	-	180	225	-	65	140	180	18	125	95	-	80	320	250	14	140	250	600	75 80
80/200	3 4 5,5	4 5,5 7,5	в	100	80	125	_	180	250	_	65	160	190	18	125	95	_	115	345	280	14	140	250	640	90 95 100
00/200	7,5 11	10 15		100		125		100	250			100		10	125			135	345	280	14	140	300 350	735 910	110 150
80/250	4 5,5 7,5	5,5 7,5 10	в	100	80	125	_	200	280	-	80	185	210	18	160	120	_	95 115	400	315	19 19	140 140	250 300	640 735	120 125 135
	11 15 11	15 20 15	-																				350	910	170 185 190
80/315	15 3	20 4	В	100	80	125	-	250	315	-	80	220	245	20	160	120	-	115 95	400 360	315 280	19 19	140 140	350 250	910 640	190 205 115
100/160	4 5,5 7,5	5,5 7,5 10	в	125	100	125	-	200	280	-	80	180	225	18	160	120		115	360	280	19	140	300	735	120 125 135
100/200	4 5,5 7,5 11	5,5 7,5 10 15	в	125	100	125	-	200	280	-	80	175	215	18	160	120	-	95 115	360 360	280 280	19 19	140 140	250 300 350	640 735 910	115 120 125 175
100/250	7,5 11 15	10 15 20	В	125	100	140	-	225	280	-	80	190	220	18	160	120	-	115	400	315	19	140	300 350	910 750 925	155 185 200
100/315	11 15	15 20	В	125	100	140	-	250	315	-	80	225	255	18	160	120	-	115	400	315	19	140	350	925	185 200
125/200	7,5 11 15	10 15 20	в	150	125	140	-	250	315	-	80	195	245	20	160	120	-	115	400	315	19	140	300 350	750 925	150 185 200
125/250	11 15	15 20	В	150	125	140	-	250	355	-	80	225	275	20	160	120	-	115	400	315	19	140	350	925	205 225
150/200	11 15 11	15 20 15	В	200	150	160	-	280	400	-	100	240	315	20	200	150	-	95	550	450	24	140	350	945	255
150/250	15	20	В	200	150	160	-	280	400	-	100	230	300	20	200	150	-	95	500 MN-0	400	24	180	350	945	255 275

Subjet to alterations

Ref. MN-061/3



SECTIONAL DRAWING





DESCRIPTION	Ref.
Volute casing	1112
Casing cover	1221.1
Casing wear ring	1500.1
Casing wear ring	1500.2
Shaft	2100
Impeller	2200
Spacer ring	2510
Washer	2905
Impeller nut	2912
Motor stool	3160
Foot	3190
Mechanical seal	4200
Gasket	4590.1
Priming plug	6511
Drain plug	6515
Screw	6570.1-4
Stud	6572.1-6
Socket head cap screw	6579.1-2
Nut	6580.1-6
Key	6700
Motor	8100



INTERCHANGEABILITY

Dei	Denomination			Shaft	Impeller	Motor stool	Mechanical seal	Cover wear ring	Volute wear ring	Gasket	Ecrou roue
I	Reference	1112	1221.1	2100	2200	3160	4200	1500.1	1500.2	4590.1	2912
	32/125	1	1	1	1	1	1	1	2	1	1
	32/160	2	1	1	2	1	1	1	2	1	1
	32/200	3	2	1	3	1	1	1	2	2	1
	32/250	4	3	1	4	1	1	1	3	3	1
	40/125	5	1	1	5	1	1	4	2	1	1
	40/160	6	1	1	6	1	1	4	2	1	1
	40/200	7	2	1	7	1	1	4	2	2	1
	40/250	8	3	1	8	1	1	4	3	3	1
	40/315	9	4	2	9	2	2	5	6	4	2
	50/125	10	1	1	10	1	1	2	2	1	1
	50/160	11	1	1	11	1	1	2	2	1	1
	50/200	12	2	1	12	1	1	2	2	2	1
	50/250	13	3	1	13	1	1	2	3	3	1
E	50/315	14	5	2	14	2	2	7	8	4	2
E.	65/125	15	1	1	15	1	1	7	2	1	1
PUMP TYPE	65/160	16	6	1	16	1	1	7	9	1	1
AP 1	65/200	17	7	1	17	1	1	7	9	2	1
5	65/250	18	8	2	18	2	2	9	8	3	2
Ъ	65/315	19	5	2	19	2	2	9	8	4	2
	80/160	20	6	1	20	1	1	6	9	1	1
	80/200	21	9	2	21	2	2	6	8	2	2
	80/250	22	8	2	22	2	2	6	8	3	2
	80/315	23	5	2	23	2	2	6	8	4	2
	80/400	24	12	3	24	3	3	10	11	5	3
	100/160	25	9	2	25	2	2	12	8	2	2
	100/200	26	9	2	26	2	2	12	8	2	2
	100/250	27	8	2	27	2	2	12	8	3	2
	100/315	28	5	2	28	2	2	12	8	4	2
	100/400	29	12	3	29	3	3	12	11	5	3
	125/200	30	9	2	30	2	2	11	13	2	2
	125/250	31	10	2	31	2	2	11	13	3	2
	125/315	32	11	3	32	3	3	11	11	4	3
	125/400	33	12	3	33	3	3	11	11	5	3
	150/200	34	9	2	34	2	2	14	11	2	2
	150/250	35	10	2	35	2	2	15	11	3	2
	150/315	36	11	3	36	3	3	15	11	4	3
	150/400	37	12	3	37	3	3	15	11	5	3

MN series has different shafts &

motor stool for the same pump type, depending on the different motors.









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